## **CLAIMS**

- 1 1. A process for forming an optical device in a glass substrate, comprising the steps of:
- 2 providing a glass substrate having a base index of refraction; providing a UV light
- 3 beam;
- focusing said beam on a portion of said glass substrate in order to form a region of
- 5 increased refraction; and
- scanning an elongated region of said glass substrate with said beam in order to define at
- 7 least one first elongated optical channel having an increased index of refraction relative to said
- 8 base index of refraction, said first elongated optical channel for guiding light transmitted there
- 9 along.
- 1 2. The method of claim 1, further comprising the step of:
- 2 encasing at least a portion of said first elongated optical channel in a protective material.
- 1 3. The method of claim 2, wherein said protective material is glass.
- 1 4. The method of claim 3, wherein said protective material is doped glass.
- 1 5. The method of claim 1, wherein said glass substrate is doped with dopants chosen form the
- 2 group consisting essentially of Germanium, tin and Boron.
- 1 6. The method of claim 1, further comprising the step of forming a plurality of second
- elongated optical channels in said glass substrate, wherein said first elongated optical channel
- 3 guides light toward said plurality of elongated optical channels such that said guided light is
- 4 divided among said plurality of second elongated optical channels, thereby forming an optical
- 5 beamsplitter.
- 7. The beamsplitter of claim 6, wherein said light is divided equally among said plurality of
- 2 second elongated optical channels.
  - 8. The method of claim 6, including the step of:

- forming at least one thermo-optic switch across at least one of said second elongated optical channels so as to form an optical switching device for switching light transmitted through said first optical channel to a selected one of said second optical channels.
- 9. The method of claim 1, wherein said first optical channel is operative to receive a multi-wavelength light beam, including the steps of:
- providing a beam splitter for splitting said multi-wavelength light beam into a plurality of multi-wavelength light beams;
  - forming a plurality of second elongated optical channels for guiding said plurality of multiwavelength light beams, wherein each said second elongated optical channel guides a selected one of said plurality of multi-wavelength light beams, wherein each said second elongated optical channel has a different length such that light transmitted there upon exits each said second optical channel with a different phase shift; and
  - providing a lens region for refocusing said plurality of phase shifted multi-wavelength light beams into a plurality of narrow wavelength light beams of differing wavelengths, thereby forming an optical wavelength demultiplexer.
- 1 10. The method of claim 4, including forming additional elongated optical channels in said 2 protective glass material in order to form a multi-layered integrated optical device.
  - 11. A device for manufacturing optical components on a glass substrate, comprising:
- a laser projecting mechanism for providing a laser beam;

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- focusing optics for focusing said laser beam onto the glass substrate such that the refraction index of at least a portion of the glass substrate is substantially increased; and
- a stage for moving the glass substrate relative to said laser beam so that said laser beam scans a path creating at least one channel of increased refraction formed in the glass substrate, wherein said channel is operative for carrying at least one light beam.
- 1 12. The device of claim 11 further including an autofocusing unit operative to control said focusing optics.

An integrated optical device formed in accordance with a process, comprising the 13. steps 2 of: 2 3 providing a glass substrate having a base index of refraction; providing a UV light beam; 4 focusing said beam on a portion of said glass substrate in order to form a region of 6 5 increased refraction; and 6 scanning an elongated region of said glass substrate with said beam in order to define a first 7 8 elongated optical channel having an increased index of refraction relative to said base index of refraction, said first optical cannel for guiding light transmitted there along. 9 The integrated optical device as recited in claim 13, formed in accordance with a process, 14. 1 including the step of: 2 forming a plurality of second elongated optical channels in said glass substrate, wherein 3 said first optical channel is operative for transmitting light to said plurality of second elongated 4 optical channels such that said transmitted light is divided among said plurality of second 5 elongated optical channels, thereby forming an optical beamsplitter. 6 15. The integrated optical device as recited in claim 14, formed in accordance with a process, 1 2 including the step of: forming at least one thermo-optic switch across at least one of said second elongated optical 3 channels so as to form an optical switching device for switching light transmitted through said 4 first optical channel to a selected one of said second optical channels. 5 The integrated optical device of claim 13, wherein said first optical channel receives a multi-16. 1 wavelength light beam, formed in accordance with a process, including the steps of: 2 providing a beam splitter for splitting said multi-wavelength light beam into a plurality of 3 multi-wavelength light beams; 4 5 forming a plurality of second elongated optical channels for guiding said plurality of multi-wavelength light beams, wherein each said second elongated optical channel guides a 6 selected one of said plurality of multi-wavelength light beams, wherein each said second 7

elongated optical channel has a different length such that light transmitted there upon exits

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- each said second optical channel with a different phase shift; and
- providing a lens region for refocusing said plurality of phase shifted multi-wavelength
- light beams into a plurality of narrow wavelength light beams of differing wavelengths,
- thereby forming an optical wavelength demultiplexer.
- 1 17. The integrated optical device of claim 13, wherein said glass substrate is doped with
- dopants chosen form the group consisting essentially of Germanium, tin and Boron.
- 1 18. The integrated optical device of claim 13, formed in accordance with a process, including
- 2 the step of:
- 3 encasing at least a portion of said elongated optical channel in a protective material.
- 1 19. The integrated optical device of claim 13, wherein said protective material is glass.
- 1 20. The integrated optical device of claim 13, wherein said protective material is doped glass.